

Setting Parameters

cara CAD for cara Print 4.0

Important information:

- Observe the Instructions for use of the material.
- The setting parameters listed below are for dima Print resins determined with cara Print 4.0
- The given dimensions serve as guidelines and may be customized according to individual wishes.



Software Setting Options (all figures in mm):

As of 06.2019

dima Print Stone beige						
MODEL CREATION	Model Height	Model Expansion				
	5.000 mm	0.200 mm				
DIE CREATION	Stump Slope	Stump Conic Height	Ditch Height	Ditch Depth	Pin Diameter	Chamfer Angle
	4.000°	8.000 mm	1.00 mm	0.000 mm	3.000 mm	10.0°
MODEL REFINEMENT	Margin Expansion	Anti Rotation Pin Diameter	Pin Bottom Face Rings			
	0.070 mm	0	Yes			
EXPORT						
Create Hollow	Min. Thickness					
	3.00 mm					
Bottom Drain Holes	Diameter	Distance				
	2.00 mm	2.50 mm				
Side Drain Holes	Number	Diameter	Offset			
	10	3.00 mm	1.75 mm			



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