

Setting Parameters

exocad for cara Print 4.0

Important information:

- Observe the Instructions for use of the material.
- The setting parameters listed below are for dima Print resins determined with cara Print 4.0
- The given dimensions serve as guidelines and may be customized according to individual wishes.



Software Setting Options

As of 07.2019

dima Print Stone beige

Plateless Model Design

DIES	Pin height	Preparation margin	Seating width	Omit die pin	Add concavity
	2.5 mm	0 mm	1.5 mm	non-activated (Checkbox)	activated (Checkbox)



Settings

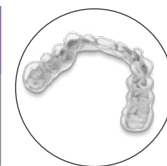
Base	Horizontal shaft	Vertical shaft gap			
	0 mm	0 mm			
	Ditch	Ditch width	Ditch depth avg.		
	activated (Checkbox)	0.5 mm	0.5 mm		
	Add pin grooves	Groove width	Groove depth		
	activated (Checkbox)	1 mm	0.5 mm		
	Hollow model	Wall thickness	Cavity fill diameter		
	activated (Checkbox)	3 mm	0 mm		
	Anticipate milling				
non-activated (Checkbox)					

Please note: Use the support structure Hash to close the model basal.

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dima Print Splint clear			
BLOCK OUT UNDERCUTS			
PROPERTIES	Offset	Angle	Allow undercuts to
		0.00 mm	0°
BITE SPLINT BOTTOM PROPERTIES			
PROPERTIES	Smoothing	Min. thickness*	Milling diameter
		17 %	1 mm klick: Apply
SURFACE PROPERTIES			
MARGIN	Occlusal Thickness	Peripheral Thickness	Smoothing
		2.5 mm	1.5 mm 3 mm klick: Apply

* **Please note:** The maximum of the Min. thickness is currently 1 mm in the exocad software. cara Print requires 1.3mm minimum thickness to print the material dima Print Splint clear.

Please pay attention to minimum thickness of 1.3 mm. If the minimum thickness of 1.3 mm is undercut, material must be applied manually with the virtual wax knife (tab: Free-Forming).

Contact in Germany
 Kulzer GmbH
 Leipziger Straße 2
 63450 Hanau, Germany
 cara-service@kulzer-dental.com